



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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C60-19C
Job Sheet 196682



Part No: C60-19C

Job Qty: 1 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/19/19

Job Tracking No:

Due Date: 8/16/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: C60-19C REV.3 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Large Fab - Welded Assy-1	1 pcs	8/16/19		0.00	10.00	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	CC
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
110	QC 9	1 pcs	8/16/19		0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	CC
							QC 9 - 9	
120	QC 5	1 pcs	8/16/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	



Container No: S192236



Part: C60-19C

Job No: 196682

Serial No/Batch: S192236

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 06/20/19

					QC 5 - 9	
					QC 5 - 50	B
					QC 5 - 30	
					QC 5 - 40	
130	Powdercoat - 6 Fire Red - B4B	1 pcs	8/16/19	0.00 0.50	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
140	QC 3	1 pcs	8/16/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	68-6
					QC 3 - 30	OE
					QC 3 - 34	SVC
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
150	Packaging 3-1 - Stock - B4B	1 pcs	8/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	68-6
					Packaging 3 - 8 - B4B	30
					Packaging 3 - 9 - B4B	DAS
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

2019-6-27

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STAK: 11:15 OUT: 300° FINISH: 11:45

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					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	1	8/16/19	0.00	0.00	QC 21 - SA - 21	
	pcs				QC 21 - SA - 70	
					QC 21 - SA - 53	
						JUN 28 2019
Part Op 100 - (Fabricate per Drwg) MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE						
Descriptions: WELDING JIG C45/60. ***ALL HOLES MUST ALIGN***						
110 - (QC9- Inspect visual per QSI004- Fusion Welds)						
120 - (QC5- Inspect part completeness to step on W/O)						
130 - Powdercoat6 (Fire Red(Ref:4.3.5.10) per QSI005 4.3) START TIME: _____ OVEN TEMPERATURE: _____						
FINISH TIME: _____						
140 - QC3 (QC3- Inspect Part Finish)						
150 - (Identify as per dwg & Stock Location: _____)						
160 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
C45-18-1	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1		S178742	
C45-18-5 -PO	Boss	2 pcs (2 ea)	100-Large Fab - Welded Assy-1		S120955	
C60-18-6	Bumper Bracket	1 pcs (1 ea)	100-Large Fab - Welded Assy-1		S179083	
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 10.5000 ft (10.5 ea) 0.120" Wall		100-Large Fab - Welded Assy-1		S179082 S190631	
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Large Fab - Welded Assy-1	C45-18-1	2	4	0		
	C45-18-5	2	0	0		
	C60-18-6	1	8	0		
	MT-A513-T-1.000W0.120	11	107	0		
Part Specifications						
Specifications could not be found.						

Plex 6/19/19 10:31 AM dart.larocque.eric

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